

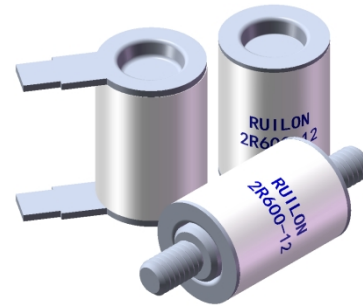
Gas Discharge Tubes (GDT)

2R-12F Series

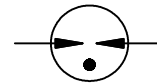
Description

The Gas Discharge Tube (GDT) is a protective device which is filled with certain proportion of noble gas, or mixed gas or other discharge media in the space between metal electrodes and metalized ceramics, and then sealed at high temperature to form a single gap or multi-gap switch type protective device. When the protected circuit or equipment suffers to surge, GDT will change from high impedance state to low impedance state and release the surge energy to reduce the residual voltage of the circuit, and then protect the equipment or human body from the hazard of transient overvoltage.

2R-12F Series gas discharge tubes enable protection modules to be constructed with protection classes for N-PE applications.



Electrical symbol



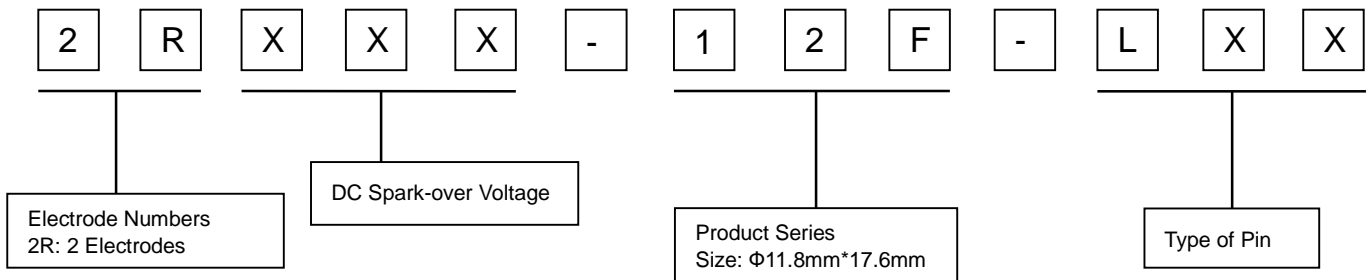
Features

- I Stable performance over life
- I Very fast response time
- I High insulation resistance
- I Non-Radioactive

Applications

- I AC power line N-PE application
- I Class I and class II – surge protection

Part Number Code



Gas Discharge Tubes (GDT)

2R-12F Series

Electrical Characteristics

| Model | 2R350-12F | 2R600-12F | 2R800-12F | Units |
|--|----------------------------------|----------------------------------|----------------------------------|-------|
| DC Spark-over Voltage ^{1) 2)} at 100V/S | 280~420 | 540~780 | 640~960 | V |
| Impulse Spark-over Voltage at 1KV/μS | <700 | <1000 | <1200 | V |
| Front of wave spark-over voltage at 1.2/50 μs, 6 kV | <1000 | <1300 | <1500 | V |
| Class I (according to IEC 61643-11) | | | | |
| Maximum continuous operating voltage at 50/60Hz U_C | 110 | 255 | 255 | Vrms |
| Nominal impulse discharge current 8/20μs 15 times I_n | 20 | 20 | 20 | KA |
| Impulse discharge current 10/350μs 5 times I_{imp} | 10 | 10 | 10 | KA |
| Follow current at 50/60Hz I_f | 100 | 100 | 100 | A |
| Class II (according to IEC 61643-11) | | | | |
| Maximum continuous operating voltage at 50/60Hz U_C | 110 | 255 | 255 | Vrms |
| Nominal impulse discharge current 8/20μs 15 times I_n | 20 | 20 | 20 | KA |
| Maximum discharge current 8/20μs 2 times I_{max} | 40 | 40 | 40 | KA |
| Follow current at 50/60Hz I_f | 100 | 100 | 100 | A |
| AC discharge current (TOV ³⁾ at 1200V 1 time 50 Hz, 0.2 s | 300 | 300 | 300 | A |
| Breakdown time | <100 | <100 | <100 | ns |
| - typical values | <40 | <40 | <40 | ns |
| Insulation Resistance at DC 100V | >1 | >1 | >1 | GΩ |
| Capacitance at 1MHz | <5 | <5 | <5 | pF |
| Weight | | | | |
| 2RXXXX-12F-LS0 | ~6.2 | ~6.2 | ~6.2 | g |
| 2RXXXX-12F-LM4 | ~10.0 | ~10.0 | ~10.0 | g |
| 2RXXXX-12F-LW0 | ~7.0 | ~7.0 | ~7.0 | g |
| Operation and storage temperature | -40~+125 | -40~+125 | -40~+125 | °C |
| Climatic category (IEC60068-1) | 40/125/21 | 40/125/21 | 40/125/21 | |
| Marking, blue positive | RUILON 2R350-12 | RUILON 2R600-12 | RUILON 2R800-12 | |
| Surface treatment | Matte-tin plated | | | |

¹⁾ At delivery AQL 0.65 level II, DIN ISO 2859.

²⁾ In ionized mode.

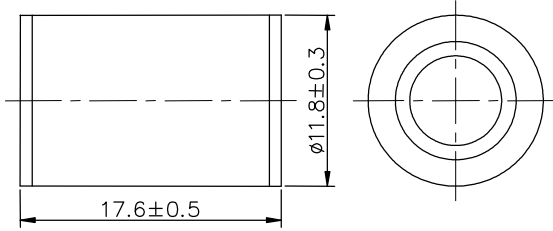
³⁾ TOV - Temporary over voltage.

Gas Discharge Tubes (GDT)

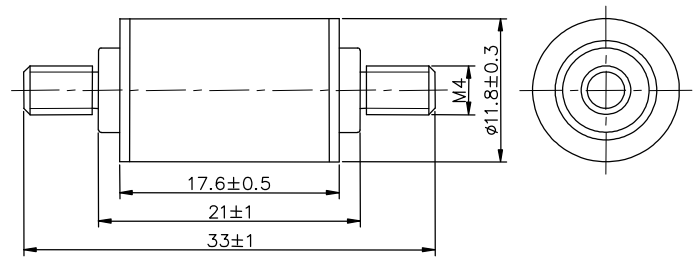
2R-12F Series

Dimensions (Unit: mm)

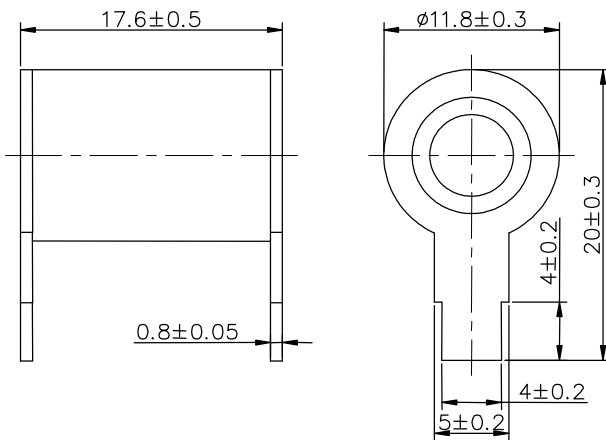
2RXXX-12F-LS0



2RXXX-12F-LM4



2RXXX-12F-LW0



Packaging Information

2RXXX-12F-LS0/LM4

| | PVC tray | Inner Box | Carton |
|----------|-------------------|---------------------------------|----------------------------------|
| Size | 265×148×17mm | 275×150×50mm | 315×290×272mm |
| Quantity | MPQ: 1 tray=36pcs | MOQ: 1 Inner Box=3 trays=108pcs | 1 Carton=10 Inner boxes=1,080pcs |
| Photos | | | |

Gas Discharge Tubes (GDT)

2R-12F Series

2RXXX-12F- LW0

| | PVC tray | Inner Box | Carton |
|----------|-------------------|--------------------------------|--------------------------------|
| Size | 265×148×17mm | 275×150×50mm | 315×290×272mm |
| Quantity | MPQ: 1 tray=24pcs | MOQ: 1 Inner Box=3 trays=72pcs | 1 Carton=10 Inner boxes=720pcs |
| Photos | | | |

Terms and definitions

| NO. | Item | Definitions |
|-----|--|--|
| 1 | Gas discharge tube(GDT) | Gap, or several gaps, in an enclosed discharge medium, other than air at atmospheric pressure, designed to protect apparatus or personnel, or both, from high transient voltages. Also referred to as "gas tube surge arrester". |
| 2 | DC Spark-over Voltage | The voltage at which the gas discharge tube sparks over with slowly increasing d.c. voltage. |
| 3 | Impulse Spark-over Voltage | The highest voltage which appears across the terminals of a gas discharge tube in the period between the applications of an impulse of given waveform and the time when current begins to flow. |
| 4 | Impulse discharge current 8/20μs | Current impulse with a nominal virtual front time of 8μs and a nominal time to half-value of 20μs. |
| 5 | Impulse discharge current 10/350μs | Current impulse with a nominal virtual front time of 10μs and a nominal time to half-value of 350μs. |
| 6 | 1,2/50 voltage impulse | Voltage impulse with a nominal virtual front time of 1,2μs and a nominal time to half-value of 50μs. |
| 7 | Maximum continuous operating voltage U_c | Maximum rms. voltage, which may be continuously applied to the GDT's mode of protection. |
| 8 | Nominal discharge current I_n | Crest value of the current through the GDT having a current waveform of 8/20. |
| 9 | Maximum discharge current I_{max} | Crest value of a current through the Surge arrester having an 8/20 waveform and magnitude according to the manufacturers specification. I_{max} is equal to or greater than I_n . |

Gas Discharge Tubes (GDT)

2R-12F Series

| | | |
|----|---|---|
| 10 | Impulse discharge current for class I test I_{imp} | Crest value of the current through the Surge arrester having a current waveform of 10/350 with specified charge transfer Q and specified energy W/R in the specified time. |
| 11 | Follow current I_f | Current supplied by the electrical power system and flowing through the surge arrester after an I_n -discharge current impulse. |
| 12 | Insulation Resistance | Insulation resistance shall be measured from each terminal to every other terminal of the GDT. The test is performed with DC50V when normal spark-over Voltage 70~150V, others with DC100V. |
| 13 | Capacitance | The capacitance shall be measured once at 1 MHz between all terminals unless otherwise specified. |
| 14 | Class I | Surge arrester protects against direct lightning strike. Direct lightning strike is defined as current impulse I_{imp} with waveform 10/350 μ s. Withstand capability acc. to IEC 61643-11 standard. |
| 15 | Class II | Surge arrester protects against induced surge current. Induced surge current is defined as current impulse I_n and I_{max} with waveform of shorter duration than I_{imp} , 8/20 μ s. Withstand capability acc. to IEC 61643-11 standard. |

Cautions and warnings

- I Surge arresters must not be operated directly in power supply networks.
- I Surge arresters may become hot in case of longer periods of current stress (danger of burning).
- I If the contacts of the surge arresters are defective, current stress can lead to the formation of sparks and loud noises.
- I Surge arresters may be used only within their specified values. In case of overload, the head contacts may fail or the component may be destroyed.
- I Damaged surge arresters must not be re-used.

Multi-gap Gas Discharge Tubes (MGDT)

7G800-20E

Description

The Gas Discharge Tube (GDT) is a protective device which is filled with certain proportion of noble gas, or mixed gas or other discharge media in the space between metal electrodes and metalized ceramics, and then sealed at high temperature to form a single gap or multi-gap switch type protective device. When the protected circuit or equipment suffers to surge, GDT will change from high impedance state to low impedance state and release the surge energy to reduce the residual voltage of the circuit, and then protect the equipment or human body from the hazard of transient overvoltage.

The 7G800-20E series discharge tube has a total of 7 discharge gaps, so this product has a higher arc voltage and can be directly used for AC power supply.



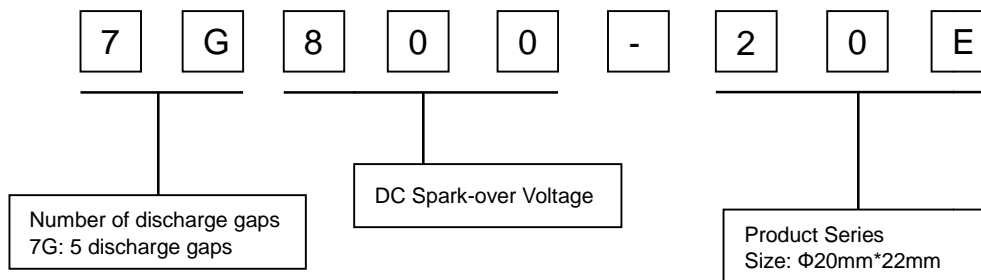
Features

- I Multi gap discharge
- I High self-extinguishing capability
- I High follow current limitation capability
- I Stable performance over life
- I High insulation resistance
- I RoHS-compatible

Applications

- I AC power line L-N / L-PE application
- I Class I and class II - surge protection

Part Number Code



Multi-gap Gas Discharge Tubes (MGDT)

7G800-20E

Electrical Characteristics

| Model | 7G800-20E | | Units |
|---|---|-------------------|--------------|
| | 7G800-20E-LM6 | | |
| DC Spark-over Voltage ^{1) 2) 3)} at 100V/S | V_{a-b} | >800 | V |
| | $V_{a-e1}, V_{e1-e2}, V_{e2-e3}, V_{e3-e4}, V_{e4-e5}, V_{e5-e6}, V_{e6-b}$ | 200~300 | V |
| Impulse Spark-over Voltage ³⁾ at 1KV/ μ S | V_{a-b} | <2500 | V |
| | $V_{a-e1}, V_{e1-e2}, V_{e2-e3}, V_{e3-e4}, V_{e4-e5}, V_{e5-e6}, V_{e6-b}$ | <600 | V |
| Front of wave spark-over voltage ³⁾ at 1.2/50 μ s, 6 kV | V_{a-b} | <3000 | V |
| | $V_{a-e1}, V_{e1-e2}, V_{e2-e3}, V_{e3-e4}, V_{e4-e5}, V_{e5-e6}, V_{e6-b}$ | <800 | V |
| Class I (according to IEC 61643-11) ⁴⁾ | | | |
| Nominal operating voltage at 50/60Hz | U_n | 380 | Vrms |
| Maximum continuous operating voltage at 50/60Hz | U_C | 440 | Vrms |
| Nominal impulse discharge current 8/20 μ s | 15 times I_n | 25 | KA |
| Impulse discharge current 10/350 μ s | 5 times I_{imp} | 25 | KA |
| Follow current at 50/60Hz | I_f | 500 | A |
| Class II (according to IEC 61643-11) ⁴⁾ | | | |
| Nominal operating voltage at 50/60Hz | U_n | 380 | Vrms |
| Maximum continuous operating voltage at 50/60Hz | U_C | 440 | Vrms |
| Nominal impulse discharge current 8/20 μ s | 15 times I_n | 40 | KA |
| Maximum discharge current 8/20 μ s | 2 times I_{max} | 80 | KA |
| Follow current at 50/60Hz | I_f | 500 | A |
| AC discharge current (TOV) ⁵⁾ at 1200V 1 time 50 Hz, 0.2 s | | 300 | A |
| Insulation Resistance ⁴⁾ at DC 100V | | >1 | G Ω |
| Capacitance ⁴⁾ at 1MHz | | <1.5 | pF |
| Weight | 7G800-20E | ~46 | g |
| | 7G800-20E-LM6 | ~53 | g |
| Operation and storage temperature | | -40~+125 | $^{\circ}$ C |
| Climatic category (IEC60068-1) | | 40/125/21 | |
| Marking, red positive | | RUILON 800 | |
| Surface treatment | Matte-tin plated | | |

¹⁾ At delivery AQL 0.65 level II, DIN ISO 2859.

²⁾ In ionized mode.

³⁾ Arrester only.

⁴⁾ Terminal electrode (a) to terminal electrode (b).

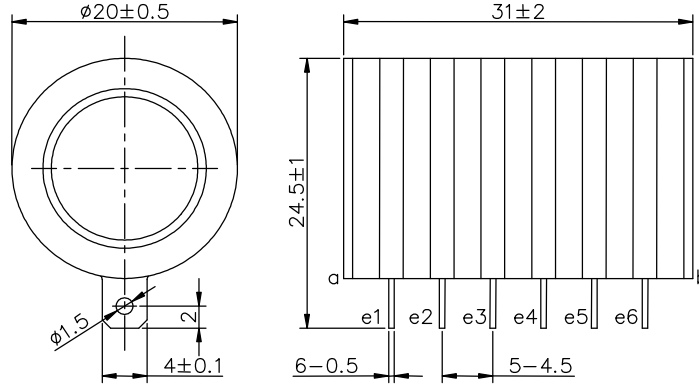
⁵⁾ TOV - Temporary over voltage.

Multi-gap Gas Discharge Tubes (MGDT)

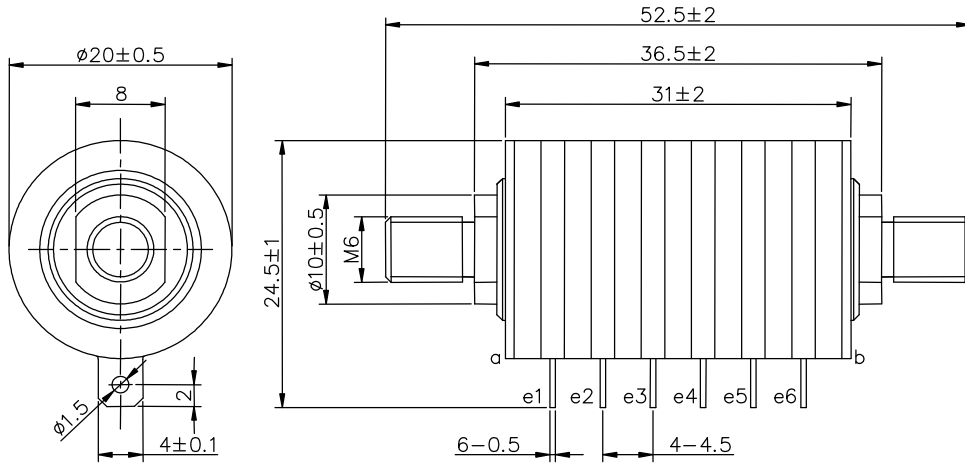
7G800-20E

Dimensions (Unit: mm)

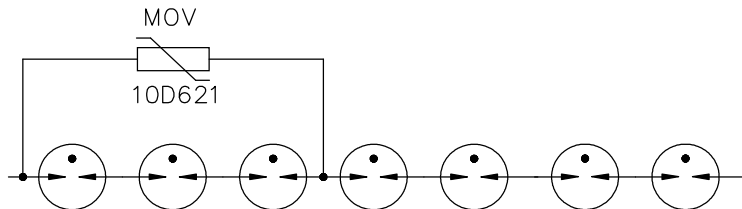
7G800-20E



7G800-20E-LM6



Recommended application circuit



| Voltage protection level (U_p) | |
|------------------------------------|--------|
| at 1.2/50 μ s, 6 kV | <2500V |
| at 8/20 μ s, 25 kA | <2500V |

Multi-gap Gas Discharge Tubes (MGDT)

7G800-20E

Packaging Information

7G800-20E

| | PVC tray | Inner Box | Carton |
|----------|-------------------|--------------------------------|--------------------------------|
| Size | 265×148×17mm | 275×150×50mm | 315×290×272mm |
| Quantity | MPQ: 1 tray=12pcs | MOQ: 1 Inner Box=1 trays=12pcs | 1 Carton=10 Inner boxes=120pcs |
| Photos | | | |

7G800-20E-LM6

| | PVC tray | Inner Box | Carton |
|----------|-------------------|--------------------------------|--------------------------------|
| Size | 265×148×17mm | 275×150×50mm | 315×290×272mm |
| Quantity | MPQ: 1 tray=12pcs | MOQ: 1 Inner Box=1 trays=12pcs | 1 Carton=10 Inner boxes=120pcs |
| Photos | | | |

Multi-gap Gas Discharge Tubes (MGDT)

7G800-20E

Terms and definitions

| NO. | Item | Definitions |
|-----|--|---|
| 1 | Gas discharge tube(GDT) | Gap, or several gaps, in an enclosed discharge medium, other than air at atmospheric pressure, designed to protect apparatus or personnel, or both, from high transient voltages. Also referred to as "gas tube surge arrester". |
| 2 | DC Spark-over Voltage | The voltage at which the gas discharge tube sparks over with slowly increasing d.c. voltage. |
| 3 | Impulse Spark-over Voltage | The highest voltage which appears across the terminals of a gas discharge tube in the period between the applications of an impulse of given waveform and the time when current begins to flow. |
| 4 | Impulse discharge current 8/20 μ s | Current impulse with a nominal virtual front time of 8 μ s and a nominal time to half-value of 20 μ s. |
| 5 | Impulse discharge current 10/350 μ s | Current impulse with a nominal virtual front time of 10 μ s and a nominal time to half-value of 350 μ s. |
| 6 | 1,2/50 voltage impulse | Voltage impulse with a nominal virtual front time of 1,2 μ s and a nominal time to half-value of 50 μ s. |
| 7 | Maximum continuous operating voltage U_c | Maximum rms. voltage, which may be continuously applied to the GDT's mode of protection. |
| 8 | Nominal discharge current I_n | Crest value of the current through the GDT having a current waveform of 8/20. |
| 9 | Maximum discharge current I_{max} | Crest value of a current through the Surge arrester having an 8/20 waveform and magnitude according to the manufacturers specification. I_{max} is equal to or greater than I_n . |
| 10 | Impulse discharge current for class I test I_{imp} | Crest value of the current through the Surge arrester having a current waveform of 10/350 with specified charge transfer Q and specified energy W/R in the specified time. |
| 11 | Follow current I_f | Current supplied by the electrical power system and flowing through the surge arrester after an I_n discharge current impulse. |
| 12 | Insulation Resistance | Insulation resistance shall be measured from each terminal to every other terminal of the GDT. The test is performed with DC50V when normal spark-over Voltage 70~150V, others with DC100V. |
| 13 | Capacitance | The capacitance shall be measured once at 1 MHz between all terminals unless otherwise specified. |
| 14 | Class I | Surge arrester protects against direct lightning strike. Direct lightning strike is defined as current impulse I_{imp} with waveform 10/350 μ s. Withstand capability acc. to IEC 61643-11 standard. |
| 15 | Class II | Surge arrester protects against induced surge current. Induced surge current is defined as current impulse I_n and I_{max} with waveform of shorter duration than I_{imp} , 8/20 μ s. Withstand capability acc. to IEC 61643-11 standard. |